

Work Order ID 68378 - 2

Wednesday, April 13, 2011 6:44:32 PM



Page 1

Item ID: D3912-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Eyebolt Block

Start Date: 4/12/2011 Start Qty: 12.00



Cust Item ID:

Required Date: 4/15/2011 Req'd Qty: 12.00



Customer:

Reference:

4/11/04/13

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3912

B

100

Cut blanks as per folio

0.00



Bandsaw

Memo

0.00

cut 11/04/15

12

Jeaspa Bandsaw

CUT BLANK 2.50" LONG

110

0.00



HAAS 1

Memo

0.00

11-4-20

10

HAAS CNC vertical machine #1

MACHINE AS PER FOLIO FA870 AND DWG

FOLIO REV: *14*

DWG REV: *13*

DEBURR

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 QC Quality Control	QC2- Inspect parts off machine FAI/FAIB Memo	0.00 0.00		11-4-20		10			
130 QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00		11/6/20					
160 Packaging Packaging	Identify as per dwg & Stock Location: 91 Memo	0.00 0.00				11/4/21	sl	100	

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/4/21
mf
11-04-20

Picklist Print

Wednesday, April 13, 2011 6:44:29 PM

Page 1

Work Order ID: 68378



Parent Item: D3912-3



Parent Item Name: Eyebolt Block

Start Date: 4/12/2011

Required Date: 4/15/2011

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP REV:A NEW ISSUE 09-11-25 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303B1.000X1.000		Purchased	No			100	f	24.0000	0.208	2.627368			



303 BAR 1" X 1"



Location

Loc Qty

Loc Code

MA1050

24

113719

12

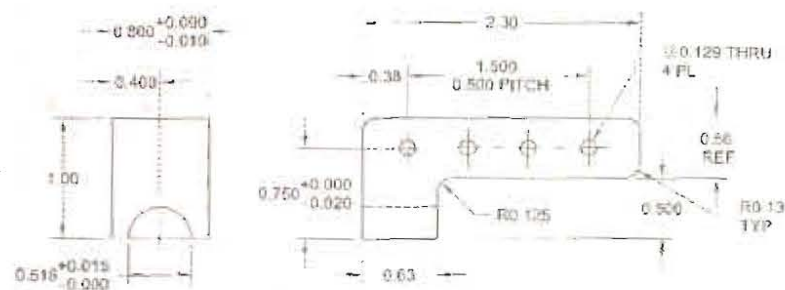
117049

12

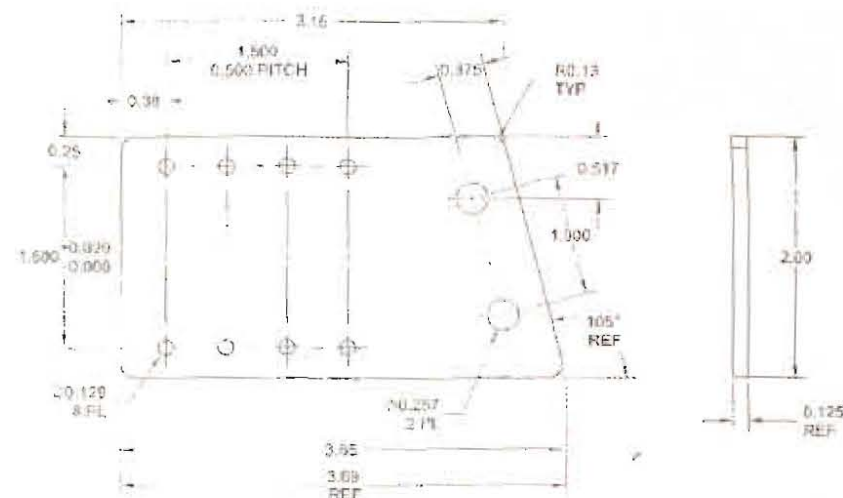
2.62 *ml 11/04/15*

06/68378

064



D3912-3 EYEBOLT BLOCK



D3912-5 EYEBOLT PLATE

NOTES:

- 1) MATERIAL -3: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M303B OR M304B
- 5: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B; 0.125 THK
PER MIL-S-5059 OR AMS 5613/5624 OR ASTM A240 OR AGME 5A240
REF DART SPEC M503G11GA OR M304S11GA

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART Q51318 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ID AT ASSEMBLY
- 7) WEIGHT -3: 0.30 lbs
-5: 0.24 lbs

RELEASED
2010-07-16

DESIGN	115	DART AEROSPACE LTD	
DRAWN	115	HAWKESBURY, ONTARIO, CANADA	
CHECKED	115	DRAWING NO.	REV. B
MFG. APPR	115	D3912	SHEET 3 OF 3
APPROVED	115	TITLE	SCALE
DE APPR	115	EYEBOLT RECEIVER ASSY	NTS
DATE	10.06.28	COPYRIGHT © 2010 BY DART AEROSPACE LTD	